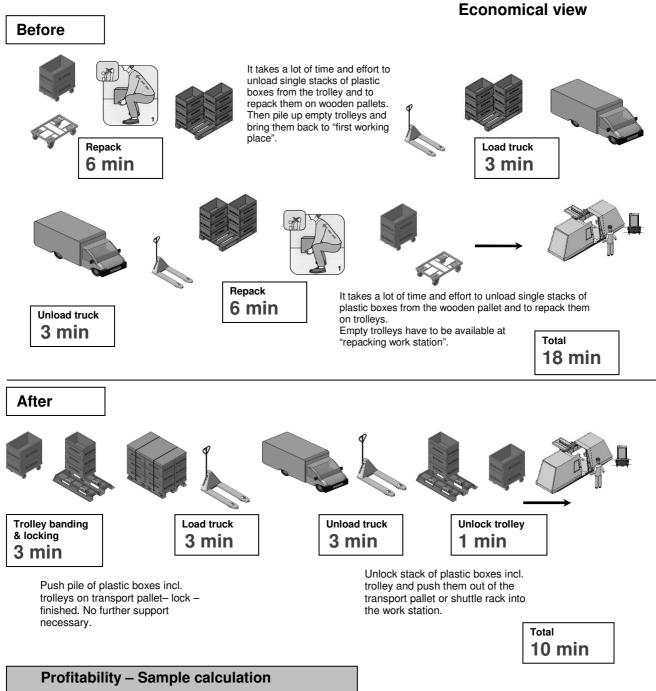


TRANSPORT LOGISTICS TRANSPORT PALLET & RACK



Working time in minutes	Wooden pallet		Trolley	saved min.	= saved hours	384
Sum of searching and walking						
ways		18	10	8		
x Change of pallets per shift	4	72	40	32	x your wage hour rate	€
x Shifts per day	3	216	120	96	x your machine hour rate	€
x Day per year	240	51.840	28.800	23.040	Savings	€
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